



WIND RIVER SPAS

RE-DEFINING THE ART OF RELAXATION





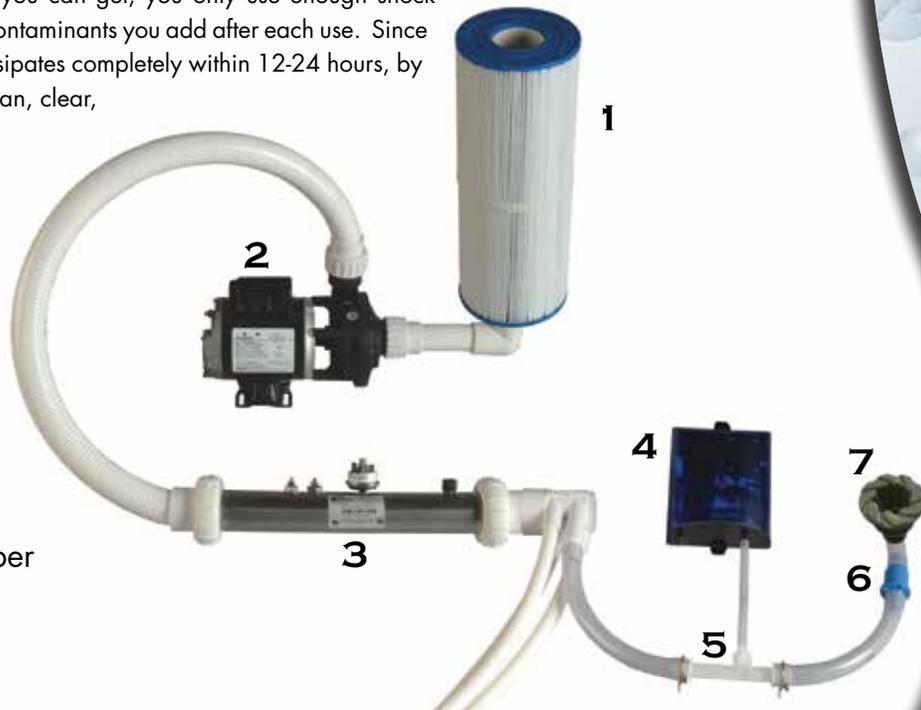
*T*hank you for choosing Wind River Spas. By doing so you have chosen the best product available backed by the best customer service in the industry. Over a quarter century of experience building spas specifically for Colorado's unique climate goes into every detail of a Wind River. It is this attention to detail that has molded our spa into the ultimate hot tub experience. Over the history of Wind River many things have changed in our manufacturing process. This means we are always evolving with new innovations and better products in the interest of building the most reliable, stress and worry free spa possible. Providing you with the ultimate relaxation and therapy experience is the driving force behind our constant product innovations. We understand that poor customer service is contradictory to the principle of relaxation. We are proud to say that our exclusive warranty and helpful staff have gained us the reputation for having the best-backed spa on the market. Achieving this reputation is easy for us because we have cut out the middle man process that puts the national brand retailers at a disadvantage. We answer only to our customers and not an out of state spa builder. When you talk, we listen! With a Wind River Spa you can expect to do little more than sit back, relax and enjoy.



WIND RIVER SPAS IS DESTROYING MYTHS ABOUT CHEMICALS AND HOT TUBS

Filtration is one of the most important aspects of a spa. The type of filtration system you have directly affects chemical usage, energy efficiency, cleanliness of the water, and overall operating costs. Twenty four hour filtration provides the best possible scenario for sanitizing the water, and it is the only type of filtration Wind River employs. Our small 1/15 horsepower filtration pump filters up to fifty gallons per minute all day of every day. This saves on energy costs because a filtration pump of that size runs on a fraction of what a larger jet pump requires in electrical amperage. Ozone gas is premixed and runs through the plumbing for longer contact time in the water, making it our primary sanitizer. When contact is made between ozone gas and the spa water, ninety percent of any living micro organisms like bacteria, algae and fungus that can grow in the water when not in use, will be killed by the sanitizing ozone gas. This means our spas are as close to chemical free as you can get, you only use enough shock (dy-chlorll) treatment to clean the contaminants you add after each use. Since the shock (dy-chlorll) treatment dissipates completely within 12-24 hours, by the next day you're soaking in clean, clear, chemical free water.

1. Filter
2. Filtration Pump
3. Heater
4. Ozone Generator
5. Ozone Mazzei Injector
6. Ozone Mixing Chamber
7. Ozone Jet



SHELL CONSTRUCTION

Wind River's shell design is as unique in the industry as Colorado's climate is to the rest of the nation. It's because of our state's extreme temperature shifts and very high levels of UV that we have turned away from the less expensive fiberglass backed acrylic that the rest of the industry uses today. At Wind River we use an ABS (Acrylonitrile Butadiene Styrene) backed acrylic. This material is twice as thick as standard acrylic and consists of two chemically bonded layers. The surface, or cosmetic layer, is the same as a fiberglass spa but the substructure is a much denser heat resistant ABS. The two materials we use are identical in the way they react to shifts in temperature, which eliminates the possibility of cracks, delamination and other surface imperfections associated with fiberglass backed spa shells.

To address the problems fiberglass shells face with high levels of UV, Wind River has developed a patented technique that makes their shells UV friendly. A mixture of mortar and fibers are sprayed on the back of the shell. This prevents hot spots from developing on the shell due to ultra violet rays by drawing heat away from the surface and directing it into the 5-pound density foam.



INSULATION

Insulation is another element that should be scrutinized before selecting a hot tub. Wind River uses a unique 5-stage insulation package. 70% of the hot tub is foam filled with 5-pound density closed cell structural foam. This foam is 10 times denser than the foam used in full foam hot tubs and is only sprayed in the center under the foot well and parts of the seating area. It functions as an insulator as well as the primary support for the weight of the water. The other 30% inside the cabinet is an air cavity. Dead air spaces are used as insulators in thermoses and multiple pane windows. This air cavity allows Wind River to give easy access to 95% of the plumbing. Only 5% of the plumbing runs through the foam, allowing for better serviceability. A dead air space is only successful as an insulator if heat can be trapped inside it. The next stage of insulation in a Wind River Spa is 2-inch thick bead-board insulating foam. This foam is placed between the perimeter supports and functions as an obstruction to warm air escaping the cavity. Around these foam panels is a plastic vapor barrier, which further seals the air cavity.

To complete the final stage of insulation, Wind River has employed a two layer molded plastic base that helps with the overall insulation and keeps rodents, snakes, spiders and hornets out of the hot tub. A high density foam is also filling the space between the two layers of plastic, helping to reduce noise and increasing the overall insulation value. This also eliminates the concern for wood rot as no wood is used on the outside of the hot tub.





STORM SERIES

JETS:

62 - Stainless Steel

PUMPS:

2 - 4.0 Horsepower,
56 frame, 2-speed, 220V and
1/15 Horsepower filtration pump.

ACCESSORIES:

8" LED Waterfall
LED Constellation lighting
Spaside Remote
Floating Remote
LED Icebucket



THE TYPHOON



6-8 Adults
92" x 92"
37.5" tall
550 gallons

THE TORNADO



5-6 Adults
92" x 92"
37.5" tall
500 gallons

THE CYCLONE



5-6 Adults
82" x 82"
37.5" tall
450 gallons

THE HURRICANE



4-6 Adults
82" x 82"
37.5" tall
400 gallons

THE MONSOON



5-7 Adults
88" x 88"
38" tall
550 gallons

RESORT SERIES



JETS: 48

PUMPS:

2 - 3.0 Horsepower,
56 frame, 2-speed, 220V and
1/15 Horsepower filtration pump.

ACCESSORIES:

8" LED Waterfall
LED Constellation lighting
Spaside Remote
LED Icebucket



THE TELLURIDE



6-8 Adults
92" x 92"
37.5" tall
550 gallons

THE ASPEN



5-6 Adults
92" x 92"
37.5" tall
500 gallons

THE STEAMBOAT



5-6 Adults
82" x 82"
37.5" tall
450 gallons

THE VAIL



4-6 Adults
82" x 82"
37.5" tall
400 gallons

THE BRECKENRIDGE



5-7 Adults
88" x 88"
38" tall
550 gallons



WILDERNESS SERIES

JETS: 34

PUMPS:

2 - 2.0 Horsepower,
56 frame, 2-speed, 220V and
1/15 Horsepower filtration pump.

ACCESSORIES:

8" LED Waterfall
2 - Underwater LEDs
Spaside Remote



THE AVALANCHE



6-8 Adults
92" x 92"
37.5" tall
550 gallons

THE ROCKY



5-6 Adults
92" x 92"
37.5" tall
500 gallons

THE SIERRA



5-6 Adults
82" x 82"
37.5" tall
450 gallons

THE SUMMIT



4-6 Adults
82" x 82"
37.5" tall
400 gallons

THE TIMBERLINE



3-5 Adults
78" x 78"
34.5" tall
315 gallons

THE ALPINE



3-5 Adults
78" x 78"
34.5" tall
315 gallons

THE VISTA

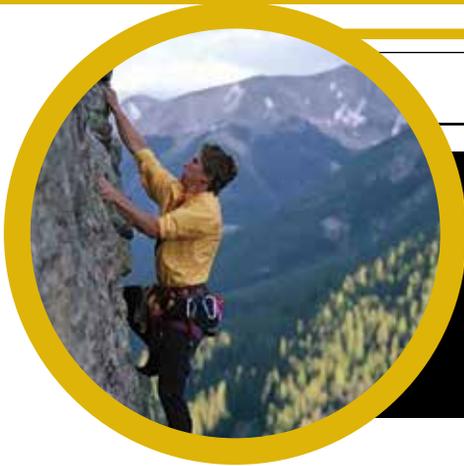


5-7 Adults
88" x 88"
38" tall
550 gallons

THE MESA



3-5 Adults
60" x 84"
38" tall
260 gallons



FITNESS SERIES

JETS: 28

PUMPS:

4.0 Horsepower,
56 frame, 2-speed, 220V and
1/15 Horsepower filtration pump.

ACCESSORIES:

8" Waterfall
2 - Underwater LEDs



THE ENDURANCE



6-8 Adults
92" x 92"
37.5" tall
550 gallons

THE STAMINA



5-6 Adults
92" x 92"
37.5" tall
500 gallons

THE FORTITUDE



5-6 Adults
82" x 82"
37.5" tall
450 gallons

THE REJUVENATOR



4-6 Adults
82" x 82"
37.5" tall
400 gallons

THE VITALIZER



3-5 Adults
78" x 78"
34.5" tall
315 gallons

THE SPIRIT



3-5 Adults
78" x 78"
34.5" tall
315 gallons

THE CONTOUR



5-7 Adults
88" x 88"
38" tall
550 gallons

THE SPORT



3-5 Adults
60" x 84"
38" tall
260 gallons

THE VIRTUE*



2-3 Adults
60" x 84"
33" tall
240 gallons



ESCAPE SERIES

JETS: 14

ACCESSORIES:

Underwater LED

PUMPS:

2.0 Horsepower,
56 frame, 2-speed, 220V and
1/15 Horsepower filtration pump.



THE ODYSSEY



6-8 Adults
92" x 92"
37.5" tall
550 gallons

THE DESTINY



5-6 Adults
92" x 92"
37.5" tall
500 gallons

THE ENDEAVOR



5-6 Adults
82" x 82"
37.5" tall
450 gallons

THE VOYAGE



4-6 Adults
82" x 82"
37.5" tall
400 gallons

THE JOURNEY



3-5 Adults
78" x 78"
34.5" tall
315 gallons

THE JOURNEY DUO



3-5 Adults
78" x 78"
34.5" tall
315 gallons
17 Jets

THE DISCOVERY



3-5 Adults
78" x 78"
34.5" tall
315 gallons

THE DISCOVERY DUO



3-5 Adults
78" x 78"
34.5" tall
315 gallons
17 Jets

THE TREK



3-5 Adults
60" x 84"
38" tall
260 gallons

THE VENTURE



5-7 Adults
88" x 88"
38" tall
550 gallons

THE PASSAGE



2-3 Adults
60" x 84"
33" tall
240 gallons

ACCESSORIES

LUXURY PACKAGE UPGRADE

- 1) **Cover Lifters...** No more wrestling with your spa cover before and after a relaxing soak. Cover and un-cover your spa with ease with the Covermate1. Upgrade to the Covermate3 and enjoy hydraulic assist when lifting the cover from your spa.
- 2) **Smart Step...** This new design allows unrivaled durability and convenience. Slip resistant rubberized mats line the top of each step to ensure safe entry and exiting from the spa.
- 3) **Also Includes...** Filter Cleaner and Bucket, and your own Wind River Rubber Ducky



OTHER UPGRADES*

- 1) **Waterfalls** Enjoy a soothing stream of water descending into your spa as you soak and relax.
- 2) **LED Waterfalls** These waterfalls feature LED backlighting to add special effects to the flat stream of water.
- 3) **LED Lighting** Enhance your hot tub experience with multi function LED lighting filling your spa water with bursts of vibrant color. These lights carry many functions ranging from solid colors, to strobes, to fades from one color to another.
- 4) **Remote Spa side Controls** These are secondary controls of the jets and lights, located on the opposite side of the spa from the primary controls for your convenience.
- 5) **Ice Bucket** A self draining cavity is built into the spa for an ice bucket to keep your beverages cool and refreshing.
- 6) **Constellation Lighting** Jeweled LED lights make your surrounding environment glow just like a constellation. It's absolutely spectacular.
- 7) **Stainless Steel Jets** Dress up your spa with Stainless steel jet escutcheons.



**Many upgrades are included depending on the series.*



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